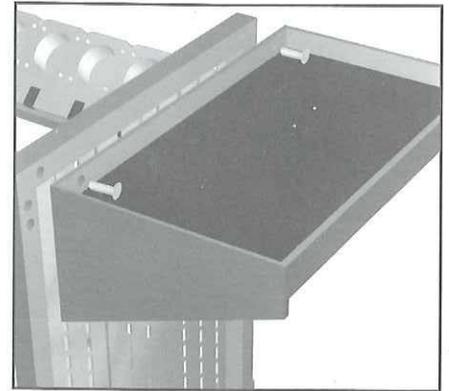
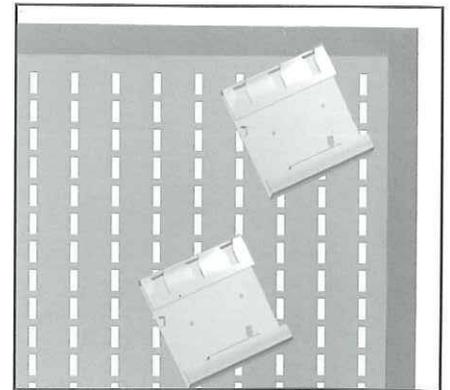


B220 & B240 TRANSPORT SERIES ASSEMBLY INSTRUCTIONS



SIMPLE ASSEMBLY INSTRUCTIONS REQUIRING:

- 10mm socket wrench
- 4mm Allen wrench
- Phillips head screwdriver



TIPS AND POINTERS

NOTE: The basic transporter is shipped upside down, a configuration that limits freight damage and allows efficient component storage within the unit shell. Remove the unit from its shipping pallet and right it squarely on its casters before you begin the assembly process.

1 ATTACHING THE HANDLE

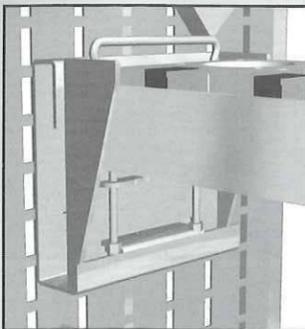


The first step is to attach the handle onto the same side of the transporter where the two swivel casters are located. Use the two supplied M6 bolts, and a 10mm socket wrench. The bolts insert through the holes at the top of the transporter and screw into the thread holes of the handle.

2 INSTALLING INDIVIDUAL TOOL TRAYS

Before you install the individual rows of tool trays, you must attach the left and right mounting brackets onto the transporter's side panels. There are two types of brackets, one used for horizontal, or parallel, positioning, the other for angled positioning. In both cases, tray location is flexible and depends on the overall height of the tools that you intend to store.

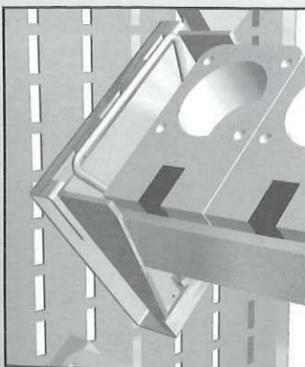
To attach either bracket style, follow the same basic steps. Make certain that the opposing left and right brackets are in alignment with each other. Use the supplied L-shaped locking pins to secure brackets in place once they are correctly situated.



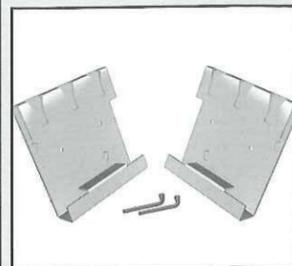
TTBR-T Mounting Bracket for horizontal, or parallel positioning



The TTBR-T has only one style of bracket which can be positioned either left or right.



TTBR-TA Mounting Brackets for angled positioning



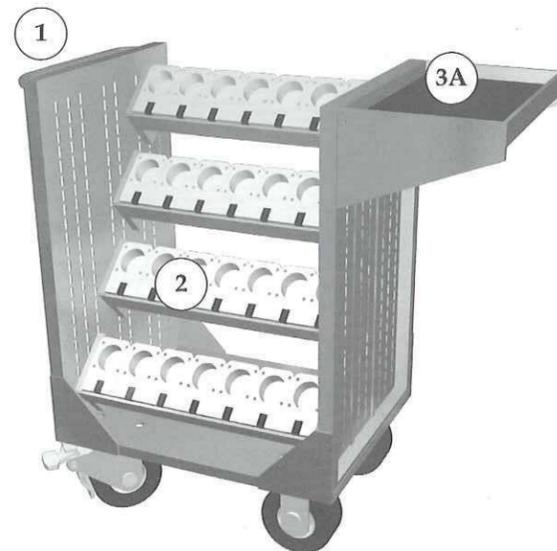
The TTBR-TA has a left and a right bracket, as shown.

B220 & B240 TRANSPORT SERIES ASSEMBLY INSTRUCTIONS

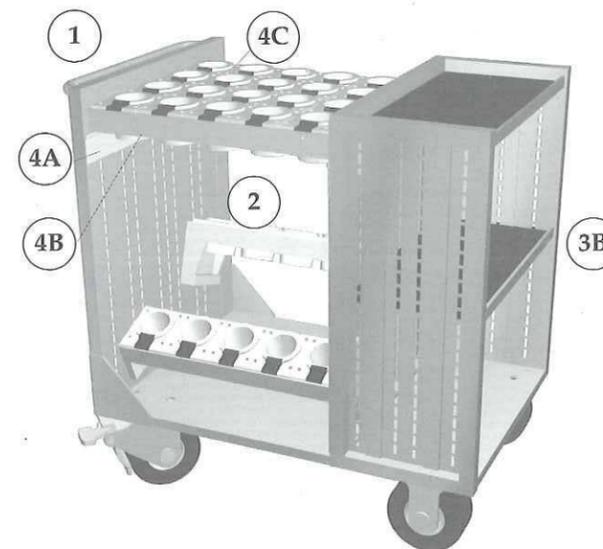
Lista offers two different styles of NC tool transporters, the B220 and the B240. The B220 is the smaller model, measuring 38" high by 20" deep. It can be outfitted with up to three tool trays in a single row or frame. There are three separate pre-configured combinations of the B220, as shown on page 8 of the Lista NC catalog.

The B240 has a greater capacity than the B220. It measures 38" high by 27" deep and can be outfitted with up to four tool trays in a single row or frame. It has an additional rack for supporting tool trays, adjustable shelves or horizontal supports for storing long tools. Three pre-configured combinations of the B240 can be found on page 9 of the Lista NC catalog.

With the exception of the transport casters, all other components of the B220 and the B240 require assembly at the customer's site.

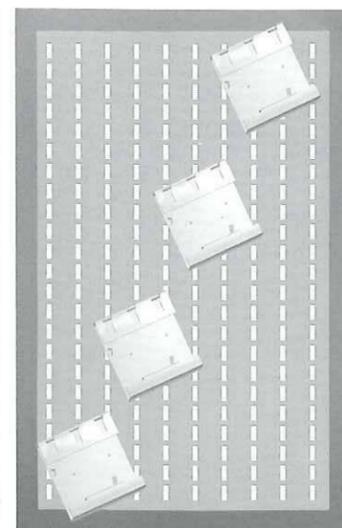


B220



B240

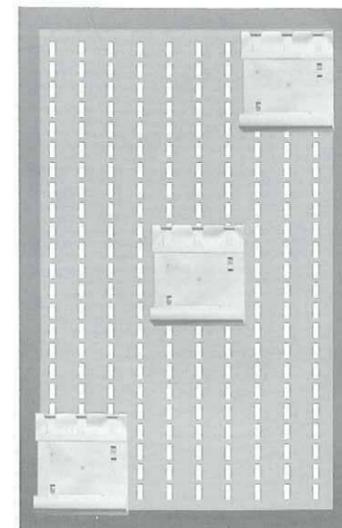
TIPS AND POINTERS



Count the slots from the top or bottom of the transporter's side panels to check that you have mounted the brackets evenly on both sides of the transporter.

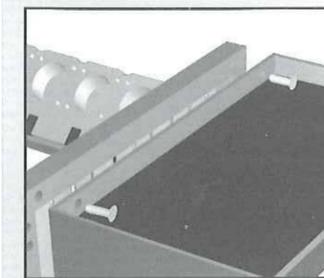
When assembling a transporter's tool trays, start at the bottom of the side panels when installing the first set of brackets. In that way, you can be sure that you allow sufficient space to install the last or uppermost row.

Keep in mind the height of the tools that you are planning to store. When attaching brackets for either angled or horizontal tray positioning, leave enough room between the rows.



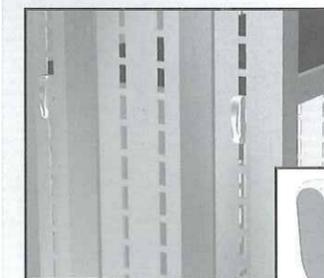
3 ATTACHING YOUR SHELVES

A. Fixed or Stationary Shelf

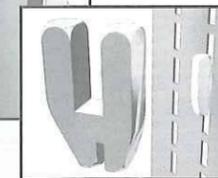


This type of shelf is available for the B220 model only. Secure the shelf to the outside of the transporter, opposite the handle. Use the four provided Phillips head 1/4"-20 screws and Kep nuts.

B. Adjustable shelf

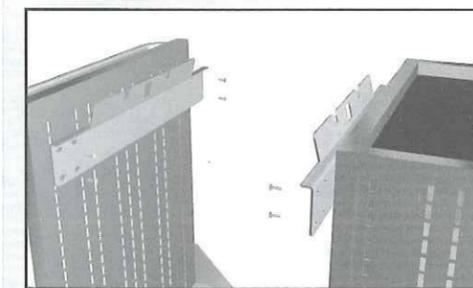


Available for both the B220 and the B240 models. Position this shelf according to your needs with the four supplied shelf clips (inset). Insert the clips into the slots in the transporter side panels, one for each corner of the shelf. Make sure all four clips are level.

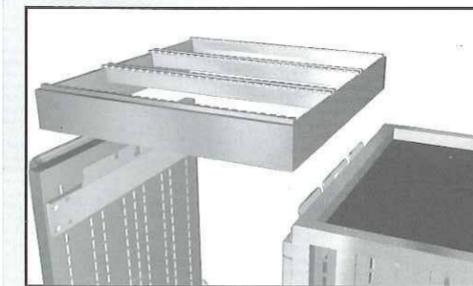


4 ATTACHING A TOOL HOLDER FRAME

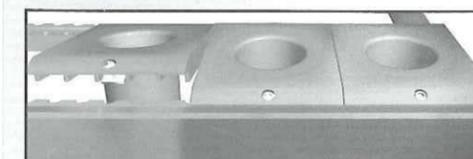
If your transporter calls for a frame to hold a series of tool holders, please follow these steps:



A) Attach the frame brackets for each transporter side panel with supplied 1/4" - 20 Phillips head screws and Kep nuts. Make sure both brackets are level.



B) Fit the tool holder frame squarely onto slots in the brackets.



C) Snap 40 or 50 taper tool holders into the groove of the tool holder frame. Other types of tool holders clamp and screw down with a 4mm Allen wrench.



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